



# Functional Release Notes

Version 5.11.8

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## *Release Information*



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## 1 General

FORCAM provides companies with all the information they need to control and optimize their production. The modular IIoT solution FORCAM FORCE™ is as flexible as the needs of customers. With a variety of production apps, FORCAM helps companies to make their processes more transparent and improve their workflows. In this way, companies create the basis for optimization measures and sustainable success, thereby ensuring their competitiveness.

FORCAM is always endeavored to optimize the solution FORCAM FORCE™ further, to enrich it with functions and to offer its customers the constantly growing, greatest possible use. For this purpose, several releases are published in the year.

This document lists functions that have been added or changed in the course of the **5.11.8** release. It serves to get an overview of the most important features in order to use FORCAM FORCE™ in the best possible way.

Detailed descriptions of the individual functions can be found in the respective product documentation.



## 2 SFT Configuration

Title	Description	Affected module	Affected area	Status
<b>Preset quantity dialog with remaining quantity</b>	In order to facilitate the input for the worker, the quantity booking dialog will be preset with the remaining quantity in the field Total quantity (Output). This is now possible in the configuration of the quantity rows by means of corresponding attribute keys.	Workbench	Shopfloor Terminal	Changed
<b>Configure quality details dialog</b>	The quantity dialog opens a separate UI in which quality details are listed. It allows the worker to change the specific quantity. This UI can now be configured to change appearance and behavior at will.	Workbench	Shopfloor Terminal	New

### 3 Planning

Title	Description	Affected module	Affected area	Status
<b>Enhanced user experience for reloads</b>	<p>Enhanced the user experience in the Digital Planning Board regarding reloads:</p> <ul style="list-style-type: none"> <li>— Previously, the DP could be reloaded by pressing return key anywhere. Reloading via return is now restricted to the search area when the cursor is placed in one of the search fields in order to prevent accidental reloads.</li> <li>— After a configuration is made and applied, the DP will be reloaded automatically. Reloading the entire data manually is no longer necessary.</li> </ul>	Workbench	Digital Planning Board	Changed
<b>Save settings for user profile</b>	The last settings and search criteria configured by the user are now saved for the respective user profile. After a restart or login to the DP with the same profile, the same settings will remain.	Workbench	Digital Planning Board	New

## 4 Platform & Connectivity

Title	Description	Affected module	Affected area	Status
<b>Increased number of connections</b>	The total number of possible connections for the communication type IP-S7-LINK is increased from 256 to 1000.	Connectivity	PDM/DNC: Siemens S7 plugin	Changed

## 5 Appendix

Abbreviation	Meaning
DNC	Distributed Numerical Control
DP	Digital Planning Board
PDM	Production Data Management
UI	User interface